

## SUPPORT ELEMENT

## Background Information

The present invention is directed to a support element for holding down a fuel injector inserted into a cylinder head of an internal combustion engine according to the definition of  
5 the species in the main claim.

An attachment device for attaching a fuel injector to an intake manifold, in which the fuel injector is axially fixed to the fuel distributor and to a plug nipple via an attachment element designed as a U-shaped securing clamp having two legs  
10 which are flexible in the radial direction, is known heretofore from DE 29 26 490 A1. When mounted, the securing clamp extends through corresponding notches in the plug nipple and can be clicked into place in a recess designed as an annular groove in a connector piece of the fuel injector. The  
15 axial play between the notches and the securing clamp and between the annular groove and the securing clamp is to be kept to a minimum, so that the fuel injector may be fixed precisely in place without strain on the seal.

The disadvantage of the known attachment device disclosed in  
20 DE 29 26 490 A1 is in particular the fact that the various holding components exert strain upon the fuel injector. The flux of force generated in the fuel injector results in deformations and thereby in changes in the lift and even seizure of the valve needle, and also results in pressure load  
25 or bending load on the housing components, which as a general rule have thin walls and are welded to one another at various points. Moreover, every attachment means, e.g., a contact

collar, increases the radial dimension of the fuel injector, which in turn means more space is required for installation.

#### Advantages of the Invention

By contrast, the support element according to the present invention for a fuel injector having the characterizing features set forth in the main claim has the advantage that the fuel distributor rests against the fuel injector via the support element according to the present invention without any radial force being exerted, which means there is no stress and subsequent damage to the fuel injector or to the fuel distributor connector. Due to an appropriately designed bracket, the fuel injector protruding through a hole therein, and clips, the support element ensures that the hold-down force of the fuel distributor is transferred onto the fuel injector, and also allows fixing to be flexible so that tolerances and offsets are compensated for.

Advantageous further refinements of and improvements on the support element indicated in the main claim are achievable via the measures set forth in the subclaims.

In particular it is advantageous that the support element may be manufactured in a simple manner by stamping and bending sheet metal. It may also be manufactured via deep-drawing and stamping.

It is advantageous that in the case of the support element according to the present invention there are no screws or tensioned claws for attaching the fuel injector to the front of the cylinder head.

It is particularly advantageous that the surfaces which rest against the fuel distributor and/or the fuel injector are planar.

Furthermore, it is advantageous that, by providing a further elastic bracket which is symmetrical to the first bracket, the flexible support of the fuel distributor may be further improved without additional manufacturing cost.

## 5 Drawing

Exemplary embodiments of the present invention are schematically illustrated in the drawing and explained in greater detail in the description.

- Figure 1 shows an example of a related-art support element for a fuel injector;
- Figure 2 shows a schematic perspective view of a first exemplary embodiment of a support element according to the present invention;
- Figure 3 shows a schematic bottom view of the first exemplary embodiment of a support element according to the present invention shown in Figure 2, in the installed state;
- Figure 4 shows a schematic perspective view of a fuel injector having a support element according to the present invention as shown in Figure 3, in the installed state;
- Figure 5 shows a schematic perspective view of a second exemplary embodiment of a support element according to the present invention;
- Figure 6 shows a schematic perspective view of a fuel injector having a support element according to the present invention as shown in Figure 5, in the installed state.

## Description of the Exemplary Embodiments

To explain the measures according to the present invention, Figure 1 first shows a schematic view of a related-art support element 3. Support element 3 is used to secure a fuel injector (not shown in Figure 1) in a cylinder head of an internal combustion engine and to connect the fuel injector to a fuel distributor. The fuel injector is for example designed as a high-pressure injector of a mixture-compressing, spark-ignition internal combustion engine.

- 10 To maintain clearance between the fuel injector and the fuel distributor without radial force being exerted, support element 3 must have elasticity and at the same time stability. It includes clamp 8, which rests against a shoulder of the fuel injector and against a shoulder of the fuel distributor.
- 15 To facilitate installation, clamp 8 has a slit in the area adjacent to an electrical connector of the fuel injector.

Two clips 4 and two brackets 5 are connected to clamp 8 and ensure that the fuel distributor is flexibly braced against the fuel injector. Clips 4 exert a radial clamping force on the fuel distributor and brackets 5 provide elasticity and offset any displacement. In the example shown, clips 4 rest against the fuel distributor, while brackets 5 rest against the fuel injector.

As shown in Figure 1, support element 3 is designed as a stamped and bent component and, to meet all elasticity and stability requirements, has a very complex shape. It should also be noted that due to the shape of brackets 5 and clips 4 the surfaces which rest against the fuel distributor and the fuel injector are relatively small, and therefore only small areas via which force may be exerted are available. In addition, support element 3 has a cross section which in some areas protrudes beyond the outer contour of the fuel injector,

which presents problems in the constricted installation conditions in the cylinder head of the internal combustion engine.

To overcome the described disadvantages, according to the present invention, it is proposed that the shape of support element 3 be designed to allow simplified manufacturing and assembly and a more compact design. Below, an exemplary embodiment of an appropriately shaped support element 3 is described by way of example.

Figure 2 shows a schematic perspective view of an exemplary embodiment of a support element 3 according to the present invention.

Support element 3 again includes a clamp 8 which is installed on the fuel injector. Clamp 8 has a slit. Instead of the two brackets 5 shown in Figure 1, a single bracket 5 is provided, through which fuel injector 1 protrudes, as shown in Figure 4.

Bracket 5, due to its curved shape and due to projection 6 on clamp 8, is plastically-elastically deformable under axial load, under therefore an axial force may be exerted on fuel injector 1. When the support element is manufactured, first the shape is created by stamping metal, and then it is rolled and bent into shape. Bracket 5 is bent radially inwards so that during installation fuel injector 1 may be pushed through a hole 11 in bracket 5.

As shown in Figure 2 and Figure 4, the surfaces which rest against fuel distributor 2 and fuel injector 1 are significantly larger than those on support element 3 shown in Figure 1, as an edge 9 of clamp 8 is available for contact with fuel injector 1 along almost the entire perimeter of fuel injector 1. Bracket 5 also has a larger contact surface which rests against fuel distributor 2, as the contact surface

possesses an actual two-dimensional area and is not merely roughly edge-shaped and limited to the thickness of the metal as is the case with the support element shown in Figure 1.

In conjunction with the curved elastic bracket 5, clips 4, which hold fuel distributor 2, ensure reliable fixing in place and also provide an optimal degree of freedom for offsetting tolerances, changes in length and tilting of fuel injector 1 and fuel distributor 2 relative to one another. This prevents strain and subsequent damage of the various components in an effective manner. In addition, clips 4 ensure that the jet of fuel injector 1 is aligned precisely.

Figure 3 shows a bottom view of the exemplary embodiment of support element 3 according to the present invention in the installed state on fuel injector 1.

It is important to note that support element 3 according to the present invention protrudes only slightly beyond the contours of fuel injector 1 and fuel distributor 2 which has been placed on fuel injector 1. Only clips 4 and a small part of corners 10 of clamp 8 are visible. This means there are no additional constraints on conditions during installation of fuel injector 1 in the cylinder head of the internal combustion engine.

Figure 5 shows a perspective view of a second exemplary embodiment of support element 3 according to the present invention.

In addition to open bracket 5, the second exemplary embodiment has a further bracket 12, which is mirror-symmetrical to bracket 5 on support element 3. In the case of the first exemplary embodiment of support element 3 according to the present invention shown in Figures 2 through 4, elastic support is only provided for one of the two components, fuel

injector 1 or fuel distributor 2, but in the present second exemplary embodiment both components are elastically supported against one another, which ensures further flexibility of support.

- 5 Brackets 5 and 12 may both be designed as open as shown in Figure 5; however, it is also feasible for bracket 5 to be closed as in Figures 2 through 4 and for bracket 12 to be open, or vice-versa.

10 Support element 3 having two brackets 5 and 12 is just as simple and cost-effective to manufacture as support element 3 as shown in Figures 2 through 4, because the stamping and bending process steps remain the same.

Figure 6 shows a schematic perspective view of support element 3 installed between a fuel injector 1 and a fuel distributor, 15 in accordance with the second exemplary embodiment shown in Figure 5.

Brackets 5 rest against fuel distributor 2 and brackets 12 rest against fuel injector 1. Pressure forces exerted via fuel distributor 2 onto fuel injector 1 may be compensated very 20 effectively using a support element 3 designed in this way.

The present invention is not limited to the exemplary embodiments shown, and for example may also be used for fuel injectors 1 for injecting fuel into the combustion chamber of a self-ignition internal combustion engine. In particular, 25 support element 3 shown in the figures may be installed in reverse position so that bracket 5 rests against fuel injector 1 rather than fuel distributor 2. All features of the present invention may be combined with one another as desired.